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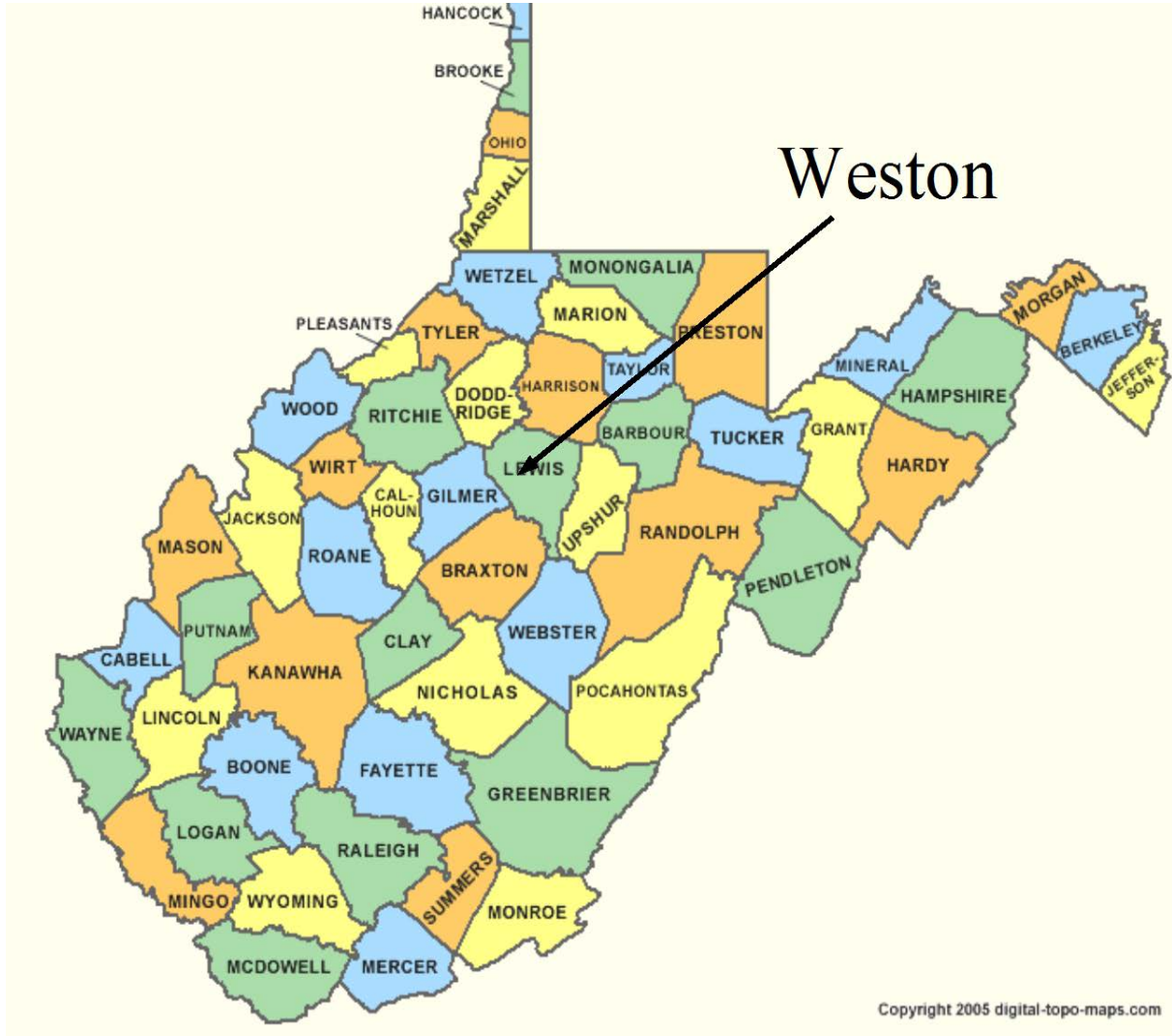
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Asheville, North Carolina

12th Annual Forum
Geohazards Impacting Transportation in
the Appalachian Region
Beckley, West Virginia
July 31-August 2, 2012

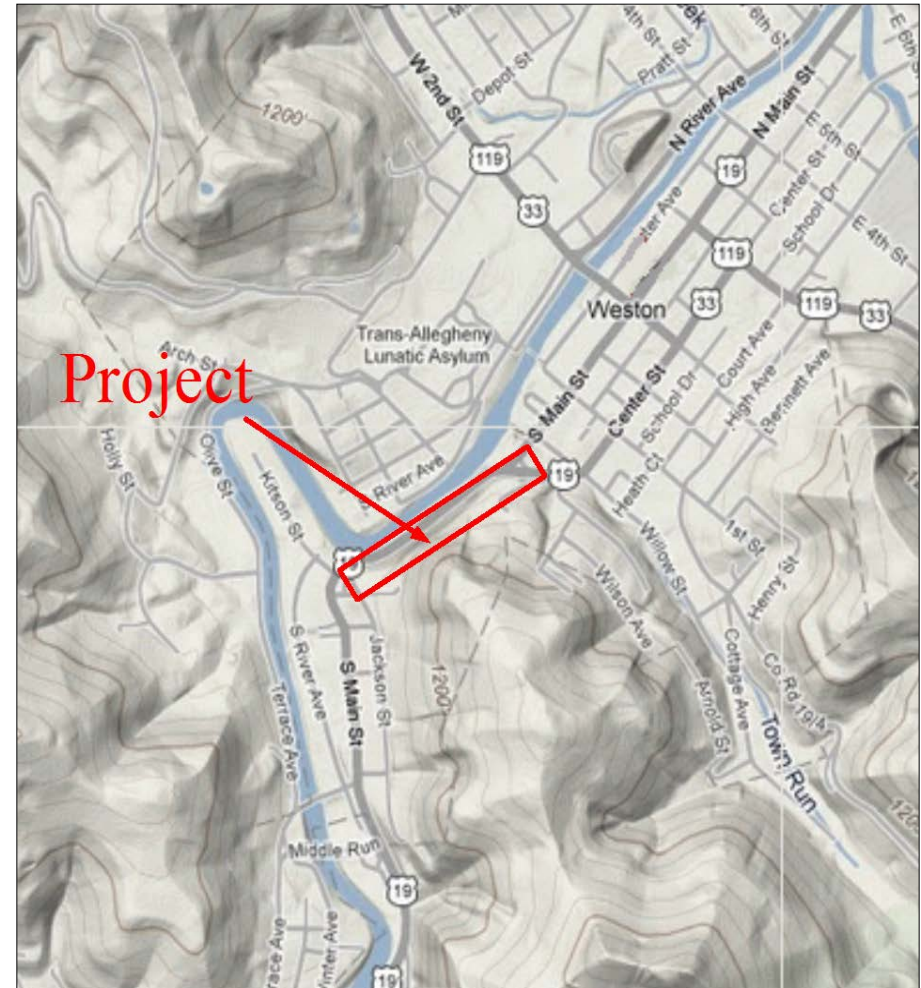


Frank Amend, Geobrugg North America, Rocky
Mount, North Carolina

Doug Gould, West Virginia Department of
Transportation, Weston, West Virginia



- U.S. Highway 19 connects Weston, West Virginia primarily as commuter route to neighboring counties
- Site parallels the New Fork River
 - Also known as “The Narrows”
- Along a cut-slope
 - approximately 900-ft long
 - On-going rockfall problem



"The Narrows"



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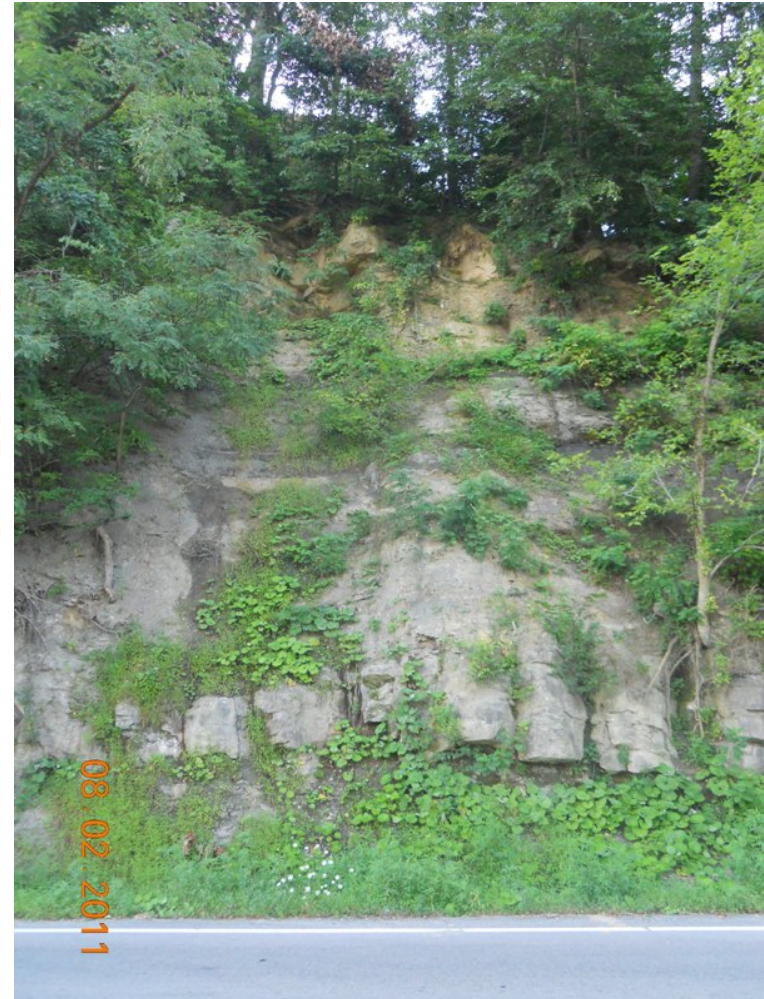
- Project was bid as a conceptual design with design-build aspects
 - Owner, West Virginia DOT
- Joint Venture
 - Ameritech Slope Constructors, Asheville, North Carolina
 - Contractor
 - Geobrugg North America, LLC, Algodones, New Mexico
 - Rockfall mitigation system manufacturer
 - KANE GeoTech, Inc., Stockton, California
 - Design engineer
- General Contractor-Orders Construction

1. Conceptual plans developed by WVDOT
2. Preliminary investigation prior to slope clearing
 - Review and assess the original conceptual plans
3. Initial analyses and 90% design
4. Preliminary construction drawings
5. Slope was cleared of all vegetation
6. Construction began
7. Second phase of investigation
 - Optimize design and refine approach
8. Engineer was present during the entire construction process
 - Ensured conformance to plans
 - Made any necessary changes as construction progressed
 - Provided technical support to the contractor as necessary

- Located within the Appalachian Mountain range
- Continental climate
 - Hot, humid summers
 - Cool to cold winters
- About 45-50 inches of precipitation annually



- Mostly of flat lying Pennsylvanian Age strata
 - Inter-bedded sandstone
 - Shale
 - Coal
 - Differential weathering of the shale and coal layers beneath massive sandstone beds
 - Cantilevered sandstone beds
 - Relatively resistant sandstone beds become vertical cliffs
 - Relatively weak shale beds form recessed slopes
 - Create rockfall hazard



- Cut slope
 - Approximately 900-ft long
 - Vertical slope heights varying from approximately 20-ft to 65-ft
- Upper slope was composed of a 20-ft thick massive sandstone bed
- Directly underneath the sandstone was a 35-foot thick layer of black to brown shale with coal seams and lenses
- Just beneath the shale layer was a 5-ft section of massive sandstone
- Massive rockfall
 - Large joint spacing in the sandstone
 - Combined with rapid weathering of the underlying shale and coal layers

Large, cantilevered, sandstone blocks

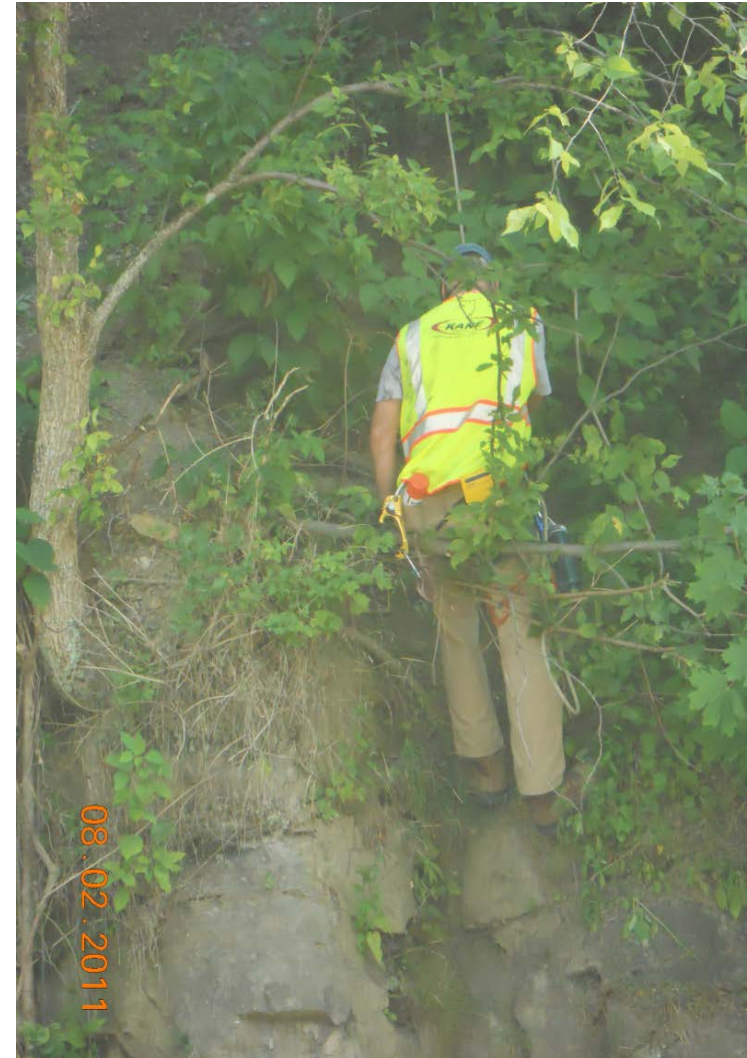


Ameritech Slope Constructors, Inc.

- Project divided into three sections
 - Nature of the hazard
 - Relative risk of rockfall
- Sections 1 and 3 had Geobrugg Rolled Cable Net (RCN) with a secondary chain link mesh backing
- Section 2 was to have 76 pattern rock bolts
 - Secure large, massive sandstone blocks at the highest portion of the cut
 - Draped over the entire cut slope with RCN and conventional chain link mesh

- Conducted prior to construction
- Verify original WVDOT conceptual mitigation plan
- Collect data
 - Analyses
 - Design
 - Prepare working drawings
- Evaluate existing global slope stability
- Further evaluate potential rockfall hazard

- Slope was densely covered with vegetation
 - Difficult to get a good picture of conditions
 - Data collection was difficult and time-consuming
- Standard field data collection procedures were used
 - Slope height and angle
 - Geology
 - Potential rockfall sizes and shapes
 - Surface conditions
 - Rockfall run-out data
 - Soil properties
 - Photographs and notes
- Large outcrops in Section 2 were measured for size







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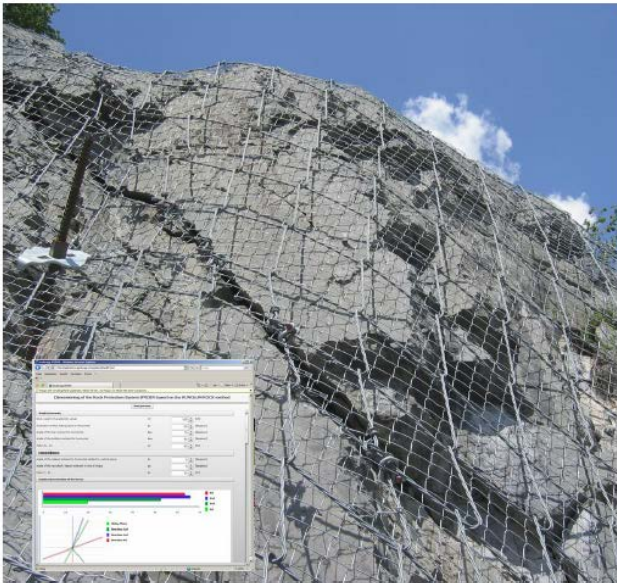




- Slopes were analyzed for kinematic global slope stability
- Decision to consider anchored tensioned mesh system in Section 2
 - Replaced rock dowels and drapery system
- Because of the unknown depth of the large jointed sandstone blocks WVDOT specified that the SPIDER anchors be drilled 25-ft into the sandstone
 - Anchored the tensioned mesh
 - Anchors served as rock dowels



**RUVOLUM® ROCK to Dimension
the SPIDER® Rock Protection System**



Software Manual for the Dimensioning of the SPIDER® Rock Protection System against Individual Rock Boulders

Author: Armin Roduner, BSc. Civil Eng. FH / MSc. CU

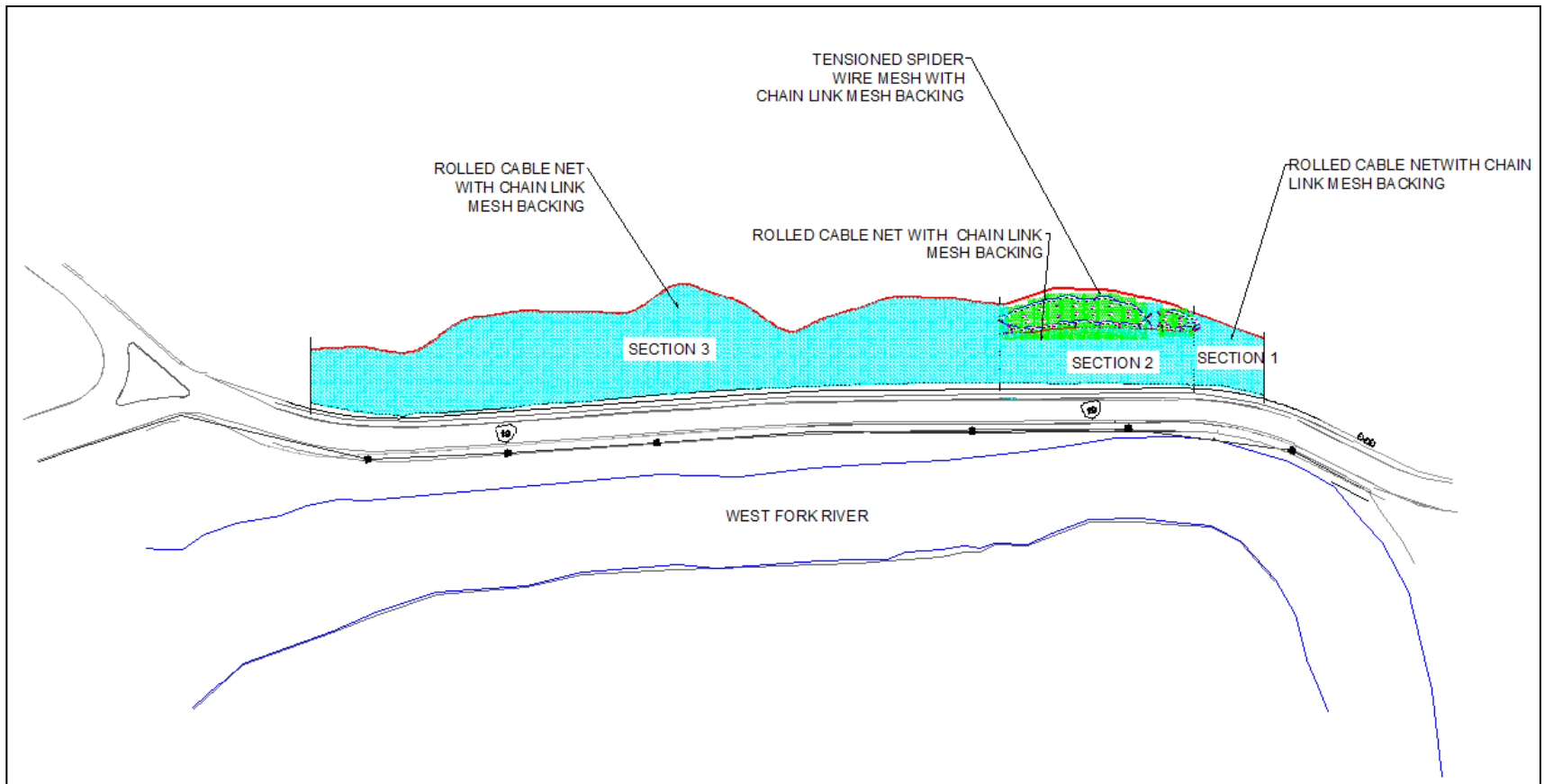
Software Manual RUVOLUM® ROCK / December 2010

- Used to design tensioned wire mesh, rock block stabilization systems
 - Geobrug SPIDER S4-230 mesh
- Utilizes limiting equilibrium analyses
 - Determine force vectors necessary to restrain a large block onto a slope face
 - Program output
 - Pattern of anchors around the block
 - Necessary tensioning forces to achieve a specified factor of safety.
- Drapery and SPIDER anchor depths
 - Determined and checked using the Post-tensioning Institute (PTI) guidelines

- Conducted after brush cleared and construction begun
- Refine drapery layout and anchor locations
- Landslide hazard revealed
 - Loose soil and colluvium and additional loose material removed
- Phase 2
 - Provided much additional insight into the project design



- Final mitigation plans for each section were completed
- Final layout and anchor plan was developed





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Walker Express
Gre



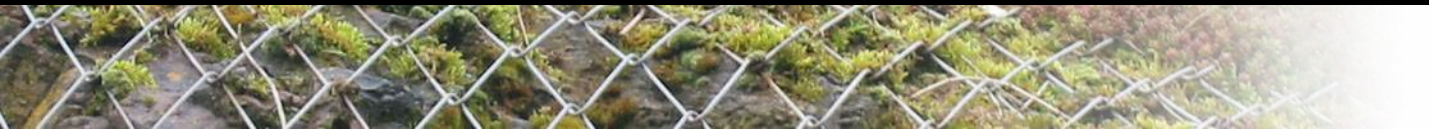
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- Detailed calculations and plans from Phase 2
- Finalized change from a rock bolt and draped slope at the top of the middle section to a tensioned SPIDER system
 - Design was more effective for the purpose of full retention of the outcrops in Section 2



Tensioned
SPIDER System

RCN Drapery









1. Initial rockfall project designs should be open to changes

- Once slopes are cleared of vegetation, rockfall conditions can be quite different than initially thought
- Initial designs should be general enough to allow for modification
 - But specific enough to allow a realistic bid process

2. Consider design-build

- Sometimes in-house personnel lack rockfall analyses and design experience
- Owners should consider design-build concepts by joint ventures between contractors, manufacturers, and engineers
- Specialty professionals have a great deal of experience and expertise that they can bring to bear on projects

3. Require engineered designs

- Many projects in the past were designed and built using on-the-fly solutions
- Methodologies for investigation have evolved as the discipline has developed over the years
- Many tools, based on sound engineering and scientific principles are available to provide well-engineered designs

4. Retain the original design engineer for construction oversight and require that the contractor use the manufacturer's representative

- Rockfall mitigation systems are not that commonplace
- Inexperienced inspectors generally are not able to identify problems or irregularities during construction, or ensure conformance to the original design concepts
- Retention of the design engineer for at least periodic inspections is essential to prevent large problems at the end of the project
- Reputable manufacturers supply a certain amount of technical assistance with the sale of the products

THE END

A scenic view of a residential neighborhood with a rainbow in a cloudy sky. The scene is captured from an elevated perspective, showing a mix of houses and trees. A prominent, leafless tree stands in the foreground on the left. The houses are scattered across a hillside, with some featuring gabled roofs and others with more modern designs. The sky is filled with dark, heavy clouds, but a vibrant rainbow arches across the middle ground, adding a touch of hope and beauty to the scene. The overall atmosphere is one of quiet reflection and closure.

Thanks for your attention!