# Interstate 20 Improvements near Birmingham, Alabama. A Case History in Innovative Teamwork, Project Safety and Final Results

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#### Introduction

# 'Nothing in life is so exhilarating as to be shot at without result.'

Winston Spencer Churchill











#### **Overview**

- Aging Interstate rock slopes
- Past blasting practices and legacy issues
- Non-Geotech Design Review on Improvements
- Non-Construction Interests
- I-20 Design Development
- Rock Slope Concerns
- Design/Construction Modifications
- What was going to happen happened without result.
- Acknowledgements why it worked

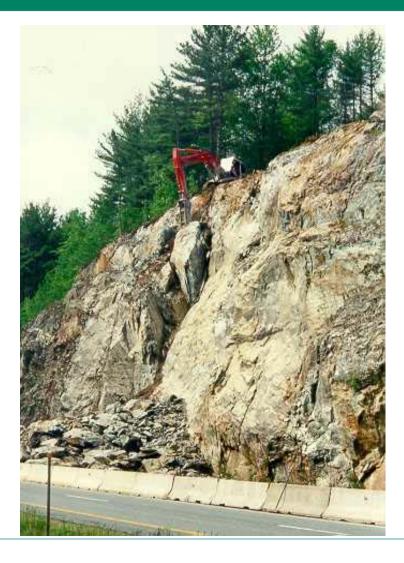








## Aging Interstate Rock Slopes











## **Aging Interstate Rock Slopes**



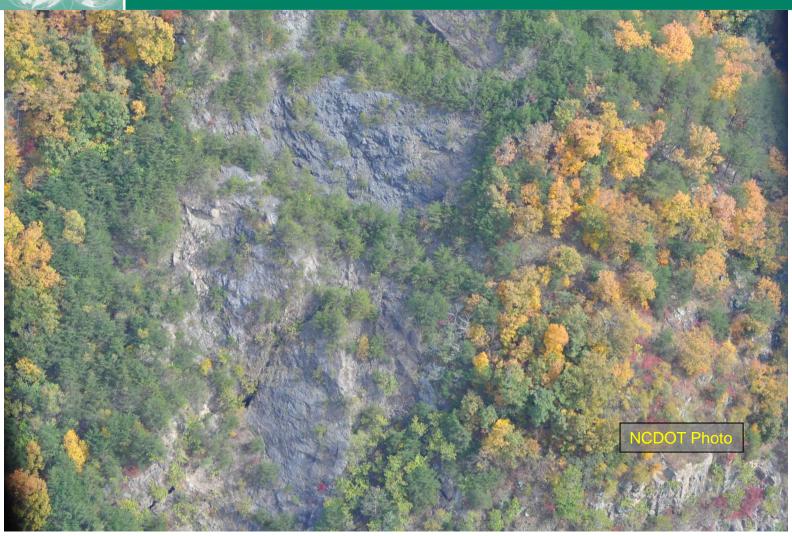








## Aging Interstate Rock Slopes











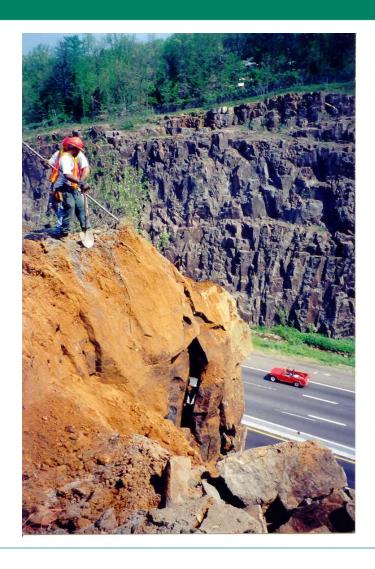






















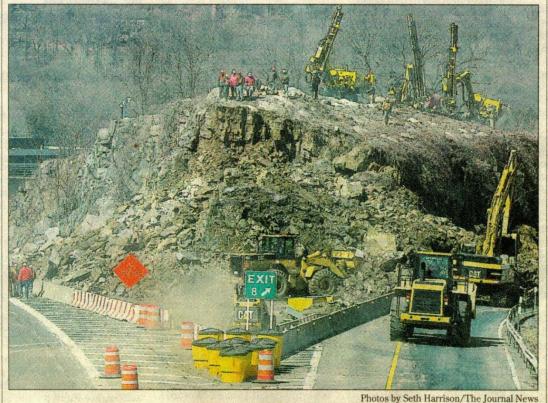








## I-287/87 rebuilding begins



Photos by Seth Harrison/The Journal News New York State Thruway Authority crews clean up crushed rock and debris yesterday on Interstate 87 at the Interstate 287 split after the first round of rock blasting in a major exit renovation project.

Diagting starts



















#### The worst that can happen



## Massive rockslide kills 2

The 145 p.m. side occurred The 148 p.m. tide occurred just 10 munities after workers had not off 17 email explaine charges in the steep undetance slope that toom over the northboard laws of the bealesard between Woodruff Street and Crane Avenue.

A seam of med beneath a kegs boulder may have been the output is a reaching on Saw Mill Robinson to the control of the seam of

Adds Lestonia, president of Ram Construction Co. of Canon-berg, Washington Courty, which had a city contract to clear the racks off the slopes, used that the Marting may have becamed the most behind the healther just

energh to cause it to topple to the readway about 66 feet below.

large rocks — as estimated 400 tem of assettone in all — landed first on top of helidener operator Archive Burgan, 28 of Fixleyville, Washington County, killing firm testantly.

Instantity.

The boulder then crushed a white Ford Pluts with Ohis better plates and the call of a Knoger tractor strates track. The driver of

truck driver was thrown from his can and was beind in critical condition hast eight in Morey Rise pital with head and chert triumen. The truck driver was admitted

The track driver was accelled by hospital officials as Robert Hiddaco, 48, of horth Resulton, Ohio The Finto drivers name was being withhold by crumy cursor's officials persong antification of next of kin.

and a base on who remain comes until at least this afternoon, when the city's contailing goologists on the propert are substaled to give a report or the side to Public Works Director Los Goetano and Mayor Caligain, Santano saul hot night.

Getaen said he will not sched-ule any clearing of the road or a resamption of the blauting actil he bears the conclusion of the goods-

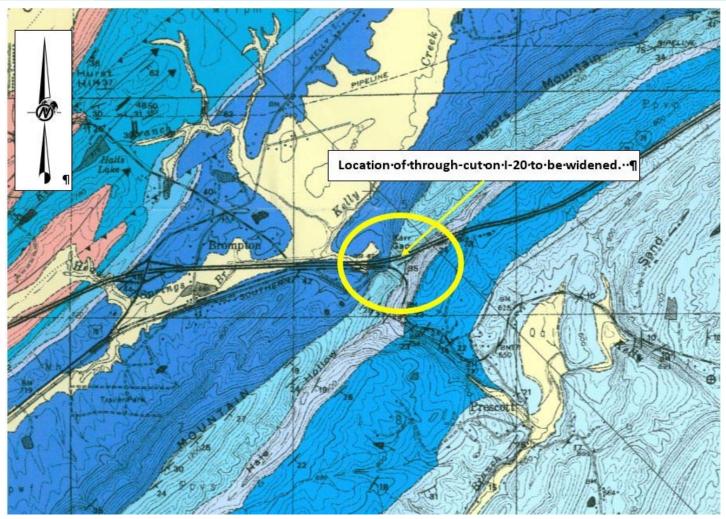
The affected section of Saw Mill (Continued on Page 8, Column 6)



























































































- Cut is through sandstones and metaquartzite transitioning eastward to sandstone over shale
- Original construction cuts in hard units were steep probably ~ 4-on-1 (65-75 degrees after aging)
- Shales standing at 60 degrees with shotcrete and 50 degrees unarmored
- Open bedding planes and joints on the face suggesting backbreak up to 30 feet.
- Initial Design (2003) had cuts of 20 to 30 feet westbound and 15 to 25 feet eastbound – project delayed by Katrina...

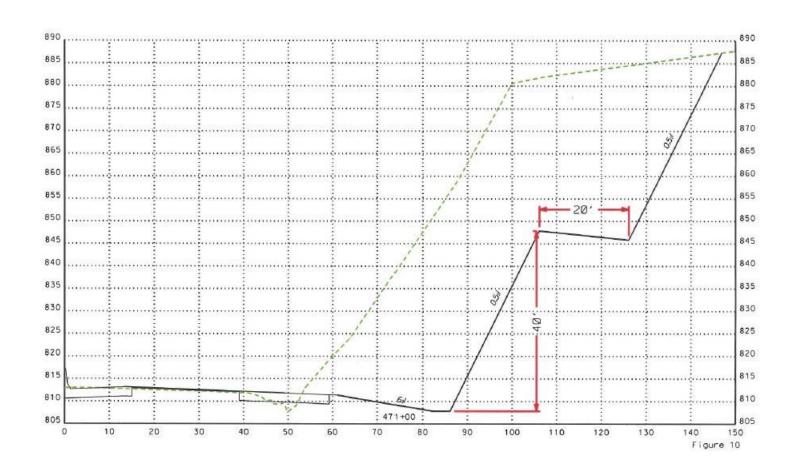








#### 2003 Design (Sitz) for 2005-2006 Letting



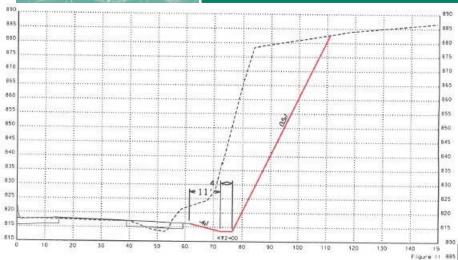


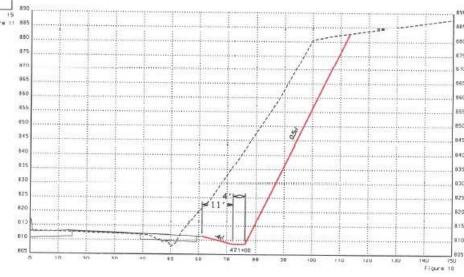






## Project Let in 2009 – awarded to Wright Bros.













#### **I-20 Key Issues**

- Project Arrangement and Setting
- High traffic volume (ADT~ 75000) on two-lane barrels
- Limited travelled lane offset from rock slopes
- Tall, slender cuts all in backbreak can only cast toward the roadway
- Observable wedge scarps open joints and thrust faults would large wedges come out as before?









#### **Addressing Key Issues**

- Staging Construction Constructing Eastbound side first to make room
- Adjusting slope angles to be shallower than geologic features.
- Shifting traffic to the new median to provide catchment at the toe of the westbound slopes
- Blasting at night when traffic was least intense (least impact to stakeholders) you need a thinking blaster, not the cheapest.....
- Be prepared for a slow wedge failure with room and equipment for rapid clean up.









#### Staging Construction – Constructing Eastbound Side First to Make room





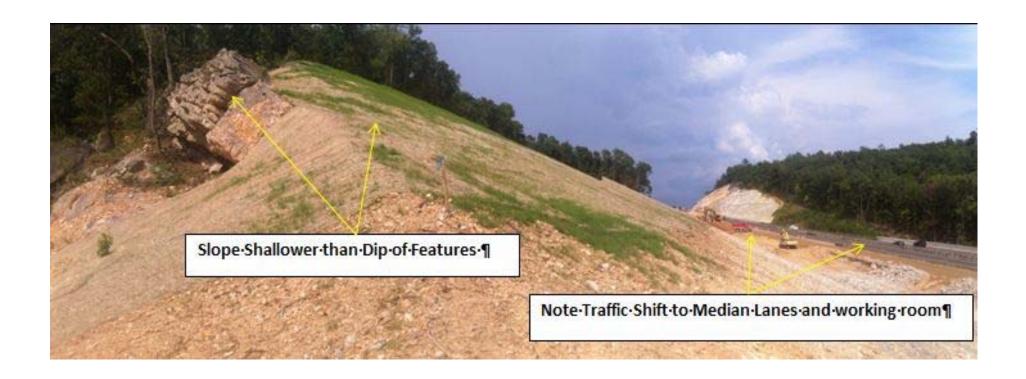








Adjusting slope angles to be shallower than geologic features.











## Shifting traffic to the new median to provide catchment at the toe of the westbound slopes



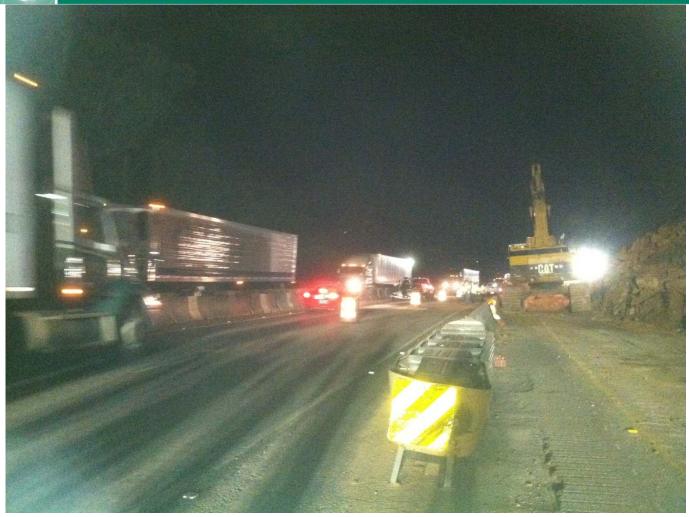








#### Blasting at night when traffic was least intense (least impact to stakeholders)



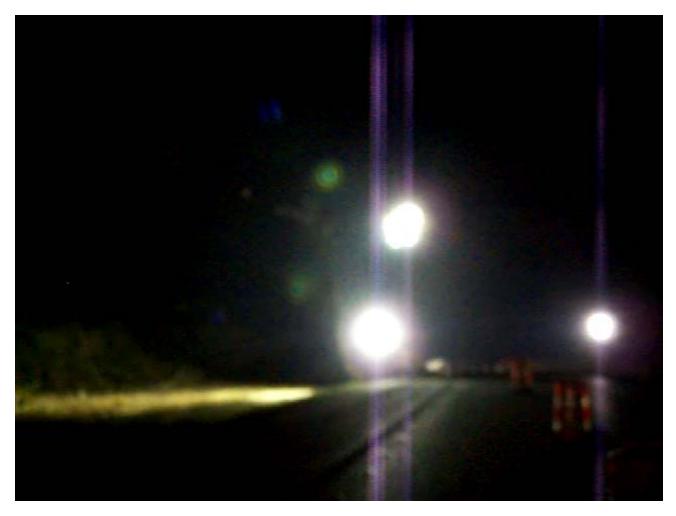








#### Blasting at night when traffic was least intense (least impact to stakeholders)











#### Be prepared for the slow wedge failure with room for catchment











#### Be prepared for the slow wedge failure with room for catchment











#### What was going to happen, happened – without result











#### **Key Approach Elements for Success**

- Ensure the slope design is kinematically stable;
- Consider Construction constraints give the blaster room to turn the blast to cast parallel to live roadway
- MPT work with traffic control to get active lanes as far as possible from blasting.
- Blast during off-peak hours.
- Stage Construction to accommodate adverse conditions
- Engage stakeholders, owner, designer, and contractor to work together to address difficult conditions.









# What was going to happen, happened – without result

#### We would like to acknowledge:

- Mike Harper, Asst Chief Engineer ALDOT
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- Michael Mahaffey, Division Construction Engineer ALDOT
- Gary Smith Asst. Division Construction Engineer ALDOT
- Mark Dison, Project Manager Thompson Engineering
- Hunter Hudson, Lead Inspector Thompson Engineering
- Michael Prince, Project Manager Wright Bros.
- Paul Luker, Project Superintendent Wright Bros.
- Mary Salyer Project Engineer Wright Bros.









#### **Questions?**











