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The Shift from Manual to Automated, a Cost-Benefit Analysis of the Qiagen[®] QIAgility[®] Alex Wai*, B.S.¹; Meredith A. Chambers, M.S.F.S.²; Season Seferyn, M.S.F.S.¹; Pamela J. Staton, Ph.D.¹

Abstract

It was unknown if the high-throughput benefits of using the QIAgility[®] in a forensic DNA laboratory outweighed the costs of using and maintaining the instrument. As such, a validation and a cost-benefit study were performed at the West Virginia State Police Forensic Laboratory (WVSPFL). The validation encompassed the following studies: accuracy and precision, contamination, sensitivity, mixture, concordance, and known and non-probative. The cost-benefit study focused primarily on two factors: cost of consumables and cost of time saved by using the QIAgility[®]. The study determined the additional cost of consumables could potentially be offset by increasing the number of samples taken through the DNA workflow and by taking into consideration cost reductions associated with the elimination of laboratory time to process a sample. For analysts with an estimated annually salary of \$40,000 and processing 50+ samples per run, the QIAgility[®] can be concluded as an asset if incorporated.

Introduction

Forensic laboratories are constantly seeking approaches to improve their respective DNA workflow to reduce casework backlogs and the risks of potential human error. Since the time for each case can be limited and an analyst can only handle so many samples, many laboratories have stressed the need to balance their DNA workflow to effectively process cases without introducing human error. One method is the incorporation of automation into the DNA workflow. By using automated instruments to perform the laboratory work, analysts can dedicate more time towards analyzing data and writing reports. The utilization of automation has been shown to lower the risk of potential human error in the DNA workflow, because the samples are being liquid handled by an instrument. The QIAgility[®] is a liquid handler manufactured by Qiagen[®] capable of performing DNA set-up for DNA quantitation, normalization, polymerase chain reaction (PCR) amplification, and capillary electrophoresis for a full 96-well tray in as little as thirty minutes. In addition, the instrument is manufactured with the capability to function with different chemistry kits used for DNA forensic analysis. Using the QIAgility[®] can help remove potential human error during protocol set-up as well as help a laboratory streamline the DNA workflow.

Materials and Methods

The following kits and instruments were used in the studies.

- Qiagen[®] QIAgility[®]
- Qiagen[®] EZ1[®] BioRobot
- Qiagen[®] EZ1[®] Advanced BioRobot XL
- Applied Biosystems[®] (AB[®]) Quantifiler[®] Duo Kit
- AB[®] 7500 Fast Real-Time[®] PCR system
- Promega[®] PowerPlex[®] 16 amplification kit
- AB[®] GeneAmp[®] 9700 PCR system thermal cycler
- AB[®] 3130 Genetic Analyzer
- AB[®] GeneMapper[®] ID v.3.2.1

Validation Study Results

Results	QIAgility[®] action	Initial [DNA]	DNA added	Final Volume	Final [DNA]	[DNA] for amp - 2 µl load
Expected	Pipette 100 µl	25.5 ng/µl	2 µl	102 µl	0.5 ng/µl	1 ng/µl
Observed	Pipette 103 µl	25.5 ng/µl	2 µl	105 µl	0.5 ng/µl	0.99 ng/µl
Expected	Pipette 50 µl	13 ng/µl	2 µl	52 µl	0.5 ng/µl	1 ng/µl
Observed	Pipette 53 µl	13 ng/µl	2 µl	55 µl	0.47 ng/µl	0.95 ng/µl
Observed	Pipette 49 µl	13 ng/µl	2 µl	51 µl	0.51 ng/µl	1.02 ng/µl
Expected	Pipette 25 µl	6.75 ng/µl	2 µl	27 µl	0.5 ng/µl	1 ng/µl
Observed	Pipette 25.3 µl	6.75 ng/µl	2 µl	27.3 µl	0.49 ng/µl	0.98 ng/µl
Expected	Pipette 10 µl	3 ng/µl	2 µl	12 µl	0.5 ng/µl	1 ng/µl
Observed	Pipette 10.5 µl	3 ng/µl	2 µl	12.5 µl	0.48 ng/µl	0.96 ng/µl
Observed	Pipette 9 µl	3 ng/µl	2 µl	11 µl	0.55 ng/µl	1.09 ng/µl
Expected	Pipette 2 µl	1 ng/µl	2 µl	4 µl	0.5 ng/µl	1 ng/µl
Observed	Pipette 2.5 µl	1 ng/µl	2 µl	4.5 μl	0.44 ng/µl	0.89 ng/µl
Observed	Pipette 1.8 µl	1 ng/µl	2 µl	3.8 µl	0.53 ng/µl	1.05 ng/µl

Sensitivity study

M100-7 .0027
<u> </u>
FGA
20 21
) 3108 2950
2756 2668
) 3107 3256
4 <u>2724</u> <u>2190</u>
) 2779 2384
7 2749 2082

Manual samples	Average human (ng/µl)	Average male (ng/µl)	Amplification Action	QIAgility [®] samples	Average human (ng/µl)	Average male (ng/µl)	Amplification action
Cig. Fil	0.103	0.14	Amp Neat	Cig. Fil	0.13	0.15	Amp Neat
Buccal_AR	8.31	0	Dilute	Buccal_AR	7.64	0	Dilute
Blood_AKG	1.04	0	Dilute	Blood_AKG	0.95	0	Dilute
Blood_KKP	6.15	0	Dilute	Blood_KKP	5.22	0	Dilute
Ecell_BEH	0.0023	0.00067	Amp Neat	Ecell_BEH	0.0023	0.00067	Amp Neat
Ecell_AKG	0.0043	0	Amp Neat	Ecell_AKG	0.003	0.0013	Amp Neat
Semen_DWM-1	21.79	20.9	Dilute	Semen_DWM-1	22.37	24.19	Dilute
Semen_DWM-2	25.12	27.14	Dilute	Semen_DWM-2	23.15	27.43	Dilute

Manual Samples			QIAgility [®] Sat	mples	Method		Std Dev. of R ²	Std Dev. of Slope	
	Averaged R ²	Averaged Slope		Averaged R ²	Averaged	Manual	Human	0.0034	0.012
					Slope		Male	0.0025	0.026
Human	0.994	-3.182	Human	0.993	-3.171	QIAgility®	Human	0.0023	0.020
Male	0.994	-3.237	Male	0.996	-3.085		Male	0.004	0.081

Accuracy and precision study

Table 1. Downstream effects of potential variations in accuracy and precision of the QIAgility[®]

Table 2. Serial dilution of samples used in sensitivity study

Concordance study – known and non-probative samples Table 4. Quantitated concentrations of samples set-up manually and by QIAgility[®]

Concordance study – *standard curves*

Table 5. Manual-made vs QIAgility[®]*-made standard curves*

Table 6. Standard Deviation of manual-made vs QIAgility[®]-made standard curves

Contamination study

Analytic threshold: 100 RFU No contaminant 0/40 TE⁻⁴-Blanks

Analytic threshold: 25 RFU 1/40 at D18S515 11 allele at 57 RFU

Analytic threshold: <u>60 RFU</u> No contaminant 0/40 TE⁻⁴-Blanks

Analytic threshold: <u>25 RFU</u> 1/40 at D18S515 11 allele at 36 RFU

CE - reproducible

Mixture	study

Sa	amples	
•	M1:F1	•
•	M1.E3	•

- MI:F3 • M1:F4
- M1:F8
- M4:F1 • M8:F1

M3:F1

Concordant results obtained

- Quantitation
- Normalization
- Amplification

Table 7. Total additional consumable costs and savings by using the QIAgility[®]

Consumable costs	80 Samples	50 Samples	30 Samples
Quantitation	\$2.97	-\$2.37	-\$4.80
Normalization	-\$7.86	-\$10.14	-\$8.14
Amplification	\$36.75	-\$5.01	-\$25.6
Total	\$31.86	-\$17.52	-\$38.54

Time difference between QIAgility [®] and Manual set-up	80 samples	50 samples	30 samples
Quantitation	24.5 mins	20.83 mins	10.67 mins
Normalization and Amplification	83 mins	46.5 mins	29.5 mins
Total time saved	107.5 mins	67.33 mins	40.17 mins

Table 9. Money saved by using the QIAgility[®] based on time and estimated annual salary of an analyst

	80 samples	50 samples	30 samples		80 samples	50 samples	30 samples
\$30,000 Annual salary (\$0.25)	\$26.88	\$16.83	\$10.04	\$30,000 Annual salary (\$0.25)	\$58.74	-\$0.69	-\$28.50
\$40,000 Annual salary (\$0.34)	\$36.55	\$22.89	\$13.66	\$40,000 Annual salary (\$0.34)	\$68.41	\$5.37	-\$24.88
\$60,000 Annual salary (\$0.51)	\$54.83	\$34.34	\$20.49	\$60,000 Annual salary (\$0.51)	\$86.69	\$16.82	-\$18.05

Conclusions

Based on the validation studies that involved an accuracy and precision study, contamination study, sensitivity study, mixture study, and concordance study, the QIAgility[®] is validated for use with casework samples at WVSPFL – biochemistry section. Based on the cost-benefit study, the costs introduced with the

implementation of QIAgility[®] can be offset. The first factor is by increasing the number of samples taken through the DNA workflow. Respectively, taking 30 and 50 samples through the DNA workflow introduced an additional consumable cost of \$38.54 and \$17.52, while taking 80 samples save \$31.86. The second factor is the amount of time saved by using the QIAgility[®]. Respectively, taking 30, 50, and 80 samples save ~ 40 minutes, ~67 minutes, and ~107 minutes. Combining these two factors and the estimated annual salary of an analyst, the total costs or savings per run from using a QIAgility[®] can be calculated. Dependent on those three factors, a laboratory can save \$5.37 - \$86.69 or introduce an additional cost of \$0.69 - \$28.50 by using the QIAgility[®] in their DNA workflow.

References

Consumables were purchased respectively from Thomas Scientific. Thomassci.com, Qiagen[®], Promega[®], and Applied Biosystems[®] Gartside, Bill, and Scott McWilliams. "Filling a Critical Need by Establishing a Fully Functioning, CODIS Dedicated Laboratory."NCJRS (2012): n. pag. U.S. Department of Justice. Web. Summer Horvat, Lindsey R., Susan G. Berdine, and Greggory S. LaBerge. "Denver DNA Efficiency Improvement Project, Final Technical Report." NCJRS(2012): n. pag. Web. Summer 2015. Pasquale, Francesca Di. "Investigator(R) Quantiplex Kit: For Reliable Quantification of Human DNA in Forensic Samples." Forensic Science International: Genetics Supplement Series 3rd ser. (n.d.): 413-14. Web. Summer 2015. Qiagen[®]. QIAgility[®] User Manual. 2013. Qiagen[®]. Pipetting precision test results for 9705-0. Nov. 12th, 2009 Qiagen[®]. QIAgility[®] Cross contamination. July 23rd, 2009. Quality Assurance Standards for Forensic DNA Testing Laboratories. Effective date July 1st, 2009. Scientific Working Group on DNA Analysis Methods. Validation Guidelines for DNA Analysis Methods. Approved and revised December 2012. West Virginia State Police Forensic Laboratory. West Virginia State Police DNA Analysis Procedures Manual. Revision 11/1/13.

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Cost-Benefit Study Results

Table 8. Total time saved by using the QIAgility[®]

Table 10. Total costs and savings by using *the QIAgility*[®]